1. Attach 97mm spacer with 120mm bolt to main bracket. (Use highlighted holes for reference)
2. Use 51mm spacer with 120mm bolt washer and 36mm rear spacer for rear bracket as shown below.

3. Use 90mm bolts to attach spacer with m10 nut.
4. Attach type 2 power steering pump with socket head bolts as shown below. (Install pulley GM#12568997 before installing power steering pump) Use 50mm m12 bolt, m12 washer, and m12 nut to attach idler pulley.

***Power steering pulley not included. Use GM#12568997***

***5060990 SIZE BELT IF USING BOTH KITS***